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Model 327F, initial timing is 4 degrees BTDC and the total advance on a "327" is 31 degrees BTDC @ 4000 rpm. Now it also states - The timing mark (except on 225B) is located on the flywheel rim by measuring in the direction of engine rotation the following distances from TDC. And the measurement for the 327F is 15/32"...

327F Timing - Chris Craft Commander Club

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