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Acramatic Manual
The purpose of this manual is to provide

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the necessary information to enable suitably experienced personnel, to operate the CINCINNATI MACHINE ARROW E/DART (ERM) and ARROW (ERD/ERM) Vertical Machining Centers, when fitted with ACRAMATIC A2100 control. Information contained in this manual is not warranted and is subject to change without notice.

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OPERATING MANUAL

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DNC / file transfer
settings for Cincinnati
Acramatic 850. Set the
following parameters
on the machine:
Parameter. Value.
Baud rate: 9600:
Parity: None: Data bits:
8: Stop Bits: 1: Some of
the above settings

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seem to conflict with those in ConnectCNC; but the control counts the even parity bit as a data bit. Set ConnectCNC as follows:

ConnectCNC settings for Cincinnati Acramatic 950

TOOLING, MANUALS AND CNC MACHINES.
THANKS FOR LOOKING
If you have any further questions or need assistance with shipping. VICKERS

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10300 Serial Number
98J-2405 Removed
from Cincinnati Arrow
1000 CNC Machining
Center new in 1999
The serial number of
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7049-A00-99-0782 All
internal parts/boards ...

Circuit Boards - Acramatic

VCTH-4000, 8000 Four
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& DSS-30-12

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